



**MORRAY**  
**WALTHAMBURY**  
BY THE SACK FILLING COMPANY



**M550 SERIES**  
**HIGH THROUGHPUT BAGGING SYSTEM**

# M550 SERIES

## HIGH THROUGHPUT BAGGING SYSTEM

Developed from the highly successful M720 packing system the M550 incorporates reliable and proven features giving the most cost effective performance for a machine with throughputs of up to 550 25kg bags per hour.

- Weight range of 10kg - 50kg (5kg - 25kg optional).
- Bags and weighs up to 550 bags per hour of potatoes, carrots, root crops, pellet feeds and processed vegetables
- Independent weighing mechanism and PLC control for increased reliability and output speed.
- Offers complete protection , all contact parts are rubber lined.
- PTFE liners for reduced build of up detritus in weigh bins.
- Compatible with automatic sack placing, conveying and sealing system from the Sack Filling range.

### Optional Extras

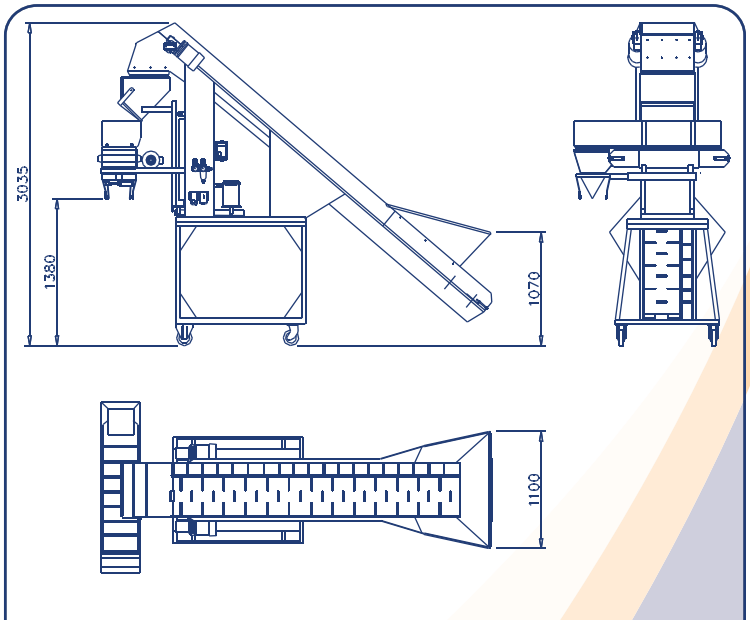
- Stainless steel, food quality construction.
- Modifications to allow for use in various weight ranges between 5-25kg.
- Extended rear elevators for reduced infeed height.
- Reversible cross conveyor to allow filling at either end into bags, trays, boxes etc.
- Touchscreen control for increased usability
- Enlarged weigh hopper for weighments up to 50kg.

### After Sales Service

Fast on site service by factory trained engineers coupled with extensive stocks of competitively priced spare parts guarantees maximum productivity and protects the customer's investment.



**THE SACK FILLING &  
ROBOT PALLETISING  
COMPANY**  
LIMITED



### TECHNICAL SPECIFICATIONS

#### Throughput

Up to 550 bags per hour (depending on produce and bag size)

#### Weight Range

20kg to 25kg as standard (5kg-50kg optional).

#### Air Requirements

A cool dry air supply, 5.5bar (5cfm/142 ltr/min @ 80psi)

#### Electrical Requirement

440VAC 3 phase



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